



Fresenius Medical Care

2008H Training Course Agenda (Level I)

Day 1

Start of Day

- Introduction to class
- Plant Tour

Hydraulics

- Detailed description of the hydraulic system. All students are provided a flow diagram for personal use.
- Connection points for hydraulic calibrations.
- Discussion of the balancing chamber function and operation.
- Hydraulic and electronic interconnections.
- Accessing the electronics and machine modules.
- Demonstrate removal of the hydraulic assembly from the machine.

Machine operation

- Dialysis Mode
 - 1) Operator options
 - 2) Sodium Variation
 - 3) Test
 - 4) On-Line Clearance/Diasafe
 - 5) OLC “0” test
 - 6) Concentrate Select Menu
- Service Mode
 - 1) Options (Treatment and Hardware)
 - 2) Calibration menu
 - 3) Diagnostics
 - 4) Valve Test Program

Training Aids Utilized:

- 1) Overhead/Multimedia projector
- 2) TV/VCR
- 3) A complete hydraulic assembly
- 4) Individual hydraulic sub assemblies

Day 2

Start of Day

- Written test on hydraulics
- Review and discuss test
- Review hydraulic flow path

Rebuilds and Repairs

- 1) Rebuild the acid and Bicarb pumps
- 2) Rebuild The Ultrafiltration pump
- 3) Replace brushes in the DC motors

Modules

- 1) Show the differences of the three versions of the level detector
- 2) Describe the calibration of level detector and venous pressure
- 3) Describe the function of the Blood pump and calibration of arterial pressure

Electronics

- 1) Power Supply
- 2) Power control board
- 3) Power Logic board
- 4) Display boards
- 5) Function board (function of DIP switches)
- 6) Actuator board
- 7) Test board
- 8) Sensor board
- 9) Mother board

Demonstrate all Calibrations

Day 3

Start of Day

- Written test on calibrations
- Review and discuss test

Calibrations

The 4 machines will have all the calibrations erased from memory and all hydraulic calibrations are miss-adjusted. Problems (bugs) have also been put into the machines. The problems must be troubleshot and fixed before the calibration can be done.

- 1) Inlet regulator
- 2) Deaeration and loading pressure
- 3) Flow pump pressure
- 4) Arterial pressure
- 5) Venous pressure
- 6) Dialysate pressure
- 7) Temp sensor
- 8) Heat Temp control
- 9) Blood leak detector
- 10) Blood leak dim
- 11) Bal chamber volume
- 12) Acid pump volume
- 13) Bic pump volume
- 14) UF pump volume
- 15) Conductivity cell
- 16) Volt hi lo detect
- 17) Clock

The Blood pump calibration and test Colin module (blood pressure) will be done separately when all other calibrations are complete.

When all calibrations are complete, a self-test is run on the machine. Any test that fails must be repaired or re-calibrated so the machine passes all tests. The instructor using the debug screens also checks the machine.

Day 4

Debug Screens

Each student will have a copy of the description of the debug screens to follow as all lines are described, and how they are used for troubleshooting and in the Preventative Maintenance Procedures.

Written Test

A test of 20 questions is given with a time limit of 1 hour. The test is marked and returned for review and a question and answer period.

Preventative Maintenance

The quarterly or 1000 hour and the annual or 4000 hour procedures are shown including the parts used for the procedure.

Certificate of completion

Certificates will be given to all students that pass the class.

Training material hand outs:

- 1) Technical Manual
- 2) Hydraulic flow path diagrams (small and large)
- 3) Acid/bicarb pump repair procedure
- 4) Description of self test
- 5) Description of debug screens
- 6) NTC resistance chart
- 7) Service bulletins if applicable
- 8) Calibration resistors for temp sensor
- 9) Potentiometer adjusting tool

Students that successfully complete the class should have a thorough understanding of the hydraulic system and be able to troubleshoot minor problems, do all calibrations, and perform the quarterly and annual preventive maintenance procedures.